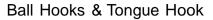
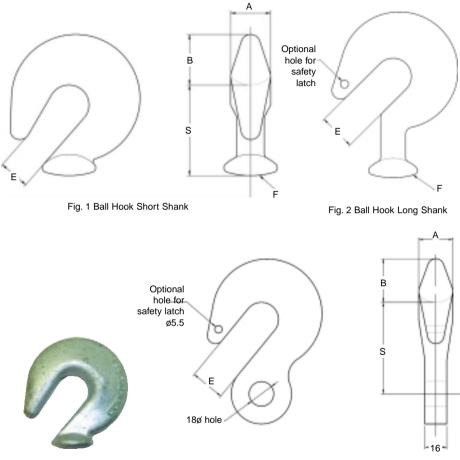


# Line hardware

- > Ball Hook
- > Tongue Hook
- > Bow Shackle
- > D Shackle
- > Ball Eye Link
- > Ball Clevis
- > Ball Eye Extension Link
- > Ball Clevis Extension Link
- > Socket Clevis
- > Socket Clevis Extension Link
- Socket Tongue
- Socket Tongue Twisted
- > Clevis Tongue

- > Clevis Tongue Twisted
- > Turnbuckles
- Sub Assembly Diagram
- > Single Plate Link
- > Double Plate Link
- > Sag Link
- > Yoke Plate
- > Suspension/Support Units
- Compression Fittings
- > Vibration Dampers
- > Conductor Spacers
- > Bolted Clamps
- > Typical String Assemblies



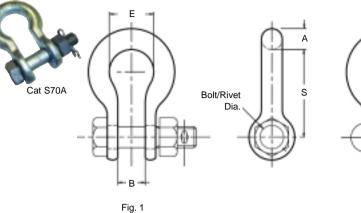


Cat BHSS70

Fig. 3 Tongue Hook

	Minimum Failing Load		D	imensio	ns			Fig.
Cat No	b. kN	Α	В	E	F (Ball)	S	Material	No.
BHSS7	70 70	25	32	20	16	57	Forged Steel	1
BHLS7	70 70	25	32	25	16	82	Forged Steel	2
TH70	70	25	32	25	-	67	Forged Steel	3

### Bow Shackle





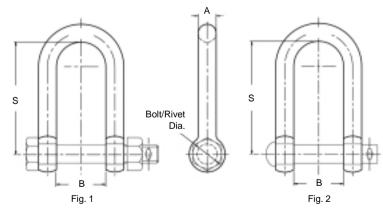
Е



	Minimum		D	imensic	ons			
	Failing Load				Bolt/Rivet			Fig.
Cat No.	kN	Α	В	Е	Dia.	S	Material	No.
S70A	70	16	22.50	34	16	67	Forged Steel	1
S70Q	70	16	22.50	34	16	67	Forged Steel	2
S120A	120	16	22.50	34	16	67	Forged Steel	1
S160A	160	20	24.50	40	20	76	Forged Steel	1

### D Shackle





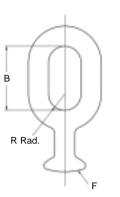
	Minimum		Dimer				
	Failing Load			Bolt/Rivet			Fig.
Cat No.	kN	Α	В	Dia.	S	Material	No.
SD70A	70	16	44	16	100	Forged Steel	1
SD70Q	70	16	44	16	100	Forged Steel	2

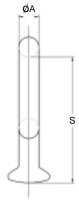
### Line Hardware

### Ball Eye Link



Cat BEL70





	Minimum Failing Load						
Cat No.	kN	Α	В	R	S	F (Ball)	Material
BEL70	70	16	50	13	100	16	Forged Steel
BEL120	120	16	50	13	100	16	Forged Steel
BEL160	160	20	64	16	128	20	Forged Steel

### **Ball Clevis**

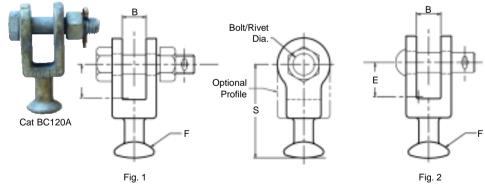
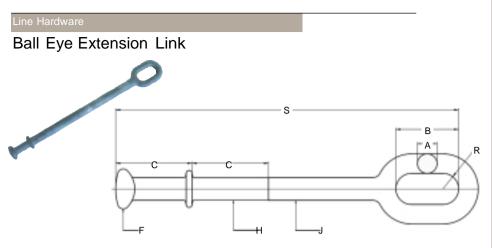


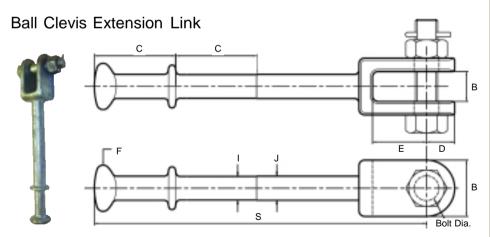
Fig. 1

	Minimum		D	imensio	ons			
	Failing Load				Bolt/Rivet F			Fig.
Cat No.	kN	В	E	S	Dia.	(Ball)	Material	No.
BC70A	70	20	28	78	16	16	Forged Steel	1
BC70Q	70	20	28	78	16	16	Forged Steel	2
BC120A	120	20	28	78	16	16	Forged Steel	1
BC160A	160	24	35	95	20	20	Forged Steel	1



	Minimum Failing Load									
Cat No.	kN	Α	В	С	F	I	J	R	S	Material
BEEL160A	160	20	64	78	20	23	24	16	250	Forged Steel
BEEL160D	160	20	64	78	20	23	24	16	500	Forged Steel
BEEL160E	160	20	64	78	20	23	24	16	800	Forged Steel

Standard length S also available in 350, 1000 and 1330mm long

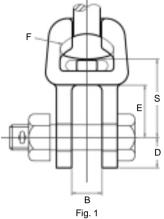


	Minimum										
	Failing		Bolt I								
Cat No.	Load kN	В	С	D	Е	F	Dia.	Max	J	S	Material
BCEL160A	160	24	78	24	35	20	20	23	24	295	Forged Steel

### Line Hardware

### Socket Clevis





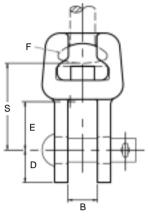
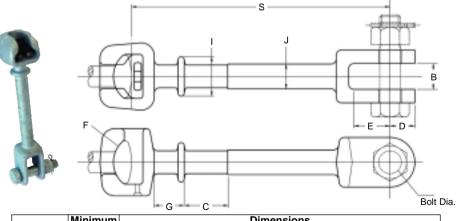


Fig. 2

	Minimum								
	Failing Load				F	Bolt/Rivet			Fig.
Cat No.	kN	В	D	E	(Ball)	Dia.	S	Material	No.
SC70A	70	20	22	28	16	16	59	Cast Iron	1
SC70Q	70	20	22	28	16	16	59	Cast Iron	2
SC120A	120	20	22	28	16	16	59	Forged Steel	1
SC160A	160	24	24	35	20	20	62	Forged Steel	1

Note: Standard fitting supplied with W clip; for R clip add suffix R

### Socket Clevis Extension Link

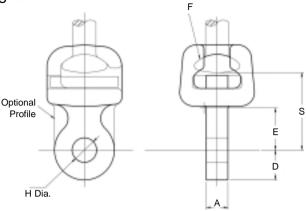


	Minimum		Dimensions											
	Failing		F Bolt I											
Cat No.	Load kN	В	С	D	Е	Socket	G	Dia.	Max.	J	S			
SCEL160A	160	24	78	24	35	20	25	20	23	24	250			
Note: Standard fitting supplied with W clip; for R clip add suffix R														

Line Hardware

### Socket Tongue



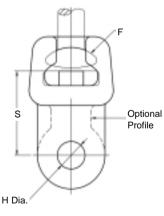


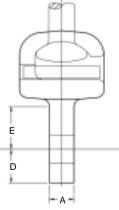
	Minimum							
Cat No.	Failing Load kN	в	D	Е	F (Ball)	H Dia.	S	Material
ST70	70	16	22	28	16	18	57	Cast Iron
ST120	120	16	22	28	16	18	57	Forged Steel
ST160	160	20	24	35	20	22	57	Forged Steel

Note: Standard fitting supplied with W clip; for R clip add suffix R

### Socket Tongue Twisted







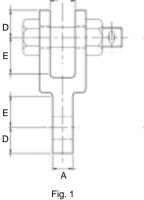
	Minimum							
Cat No.	Failing Load kN	в	D	Е	F (Ball)	H Dia.	s	Material
STT70	70	16	22	28	16	18	57	Cast Iron
STT120	120	16	22	28	16	18	57	Forged Steel
STT160	160	20	24	35	20	22	57	Forged Steel

Note: Standard fitting supplied with W clip; for R clip add suffix R

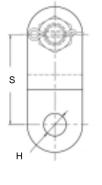
### Line Hardware

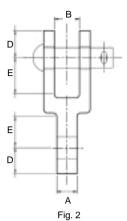
### **Clevis Tongue**





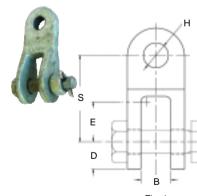
в

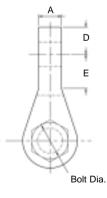




	Minimum									
	Failing					н	Bolt/Rivet			Fig.
Cat No.	Load kN	Α	В	D	Е	Dia.	Dia.	S	Material	No.
CT70A	70	16	20	22	28	18	16	72	Cast Iron	1
CT70Q	70	16	20	22	28	18	16	72	Cast Iron	2
CT120A	120	16	20	22	28	18	16	72	Forged Steel	1

### Clevis Tongue Twisted





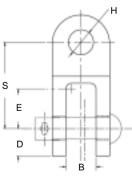
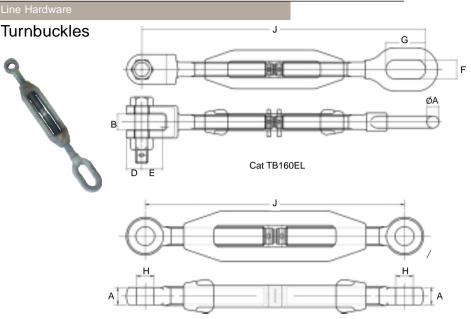


Fig. 1

Fig. 2

	Minimum	Dimensions								
	Failing					Н	Bolt/Rivet			Fig.
Cat No.	Load kN	Α	В	D	Е	Dia.	Dia.	S	Material	No.
CTT70A	70	16	20	22	28	18	16	76	Forged Steel	1
CTT70Q	70	16	20	22	28	18	16	76	Forged Steel	2
CTT120A	120	16	20	22	28	18	16	76	Forged Steel	1
CTT160A	160	20	24	24	35	22	20	76	Forged Steel	1



Cat TB160TT

	Minimum	Dimensions							
	Failing Load							Bolt	
Cat No.	kN	Α	В	D	E	F	G	Dia.	Material
TB160**	160	20	24	24	35	32	64	20	Forged Steel

\*\*When ordering turnbuckles nominate suffix as follows:

TB160 followed by -

EE Nominating Eye/Eye

ET Nominating Eye/Tongue

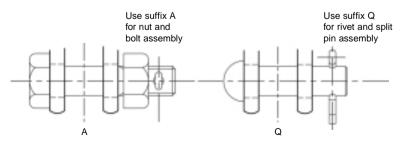
TL Nominating Tongue/Clevis

LL Nominating Clevis/Clevis TT Nominating Tongue/Tongue

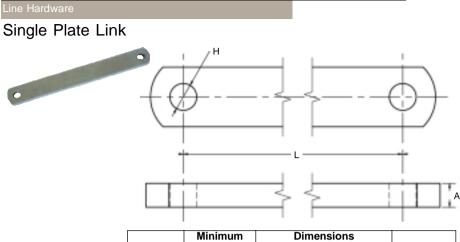
EL Nominating Eye/Clevis

Other sizes may be available on request.

### Sub Assembly ZZ



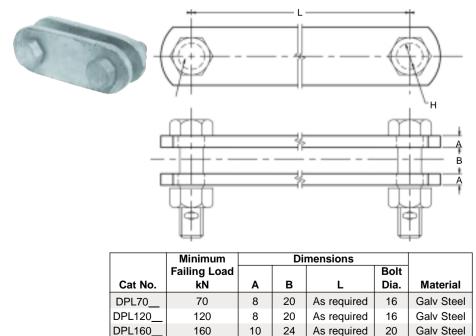
Bolt diameter 16mm for 70kN/120kN and 20mm for 160kN Rivet diameter 16mm for 70kN <u>-ine Hardware</u>



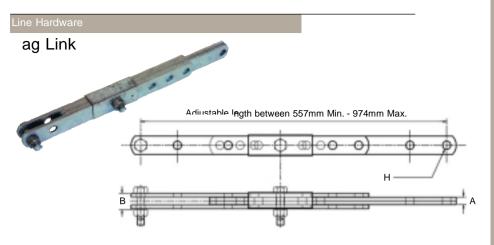
	Minimum		Dimensions		
	Failing Load			Н	
Cat No.	kN	Α	L	Dia.	Material
SPL120	120	16	As required	18	Galv Steel
SPL160	160	16	As required	18	Galv Steel

Note: To above Cat No. add suffix to denote dimension 'L' e.g. SPL120150 (in 25mm steps)

### Double Plate Link



Note: To above Cat No. add suffix to denote dimension 'L' e.g. DPL70100 (in 25mm steps)



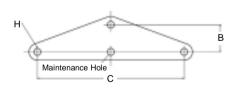
	Minimum					
	Failing Load			н	Bolt	
Cat No.	kN	Α	В	Dia.	Dia.	Material
SL70	70	16 - 18	20	16	18	Galv Steel
SL120	120	16 - 18	20	16	18	Galv Steel
SL160**	160	20 - 22	24	20	22	Galv Steel

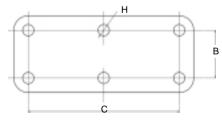
Note: Other variations available.

### Yoke Plate - Triangular/Rectangular

Typical only, consult Dulmison for more details







		Minimum		Dime	nsions		
Cat No. Triangular	Cat No. Rectangular	Failing Load kN	А	в	с	H Dia.	Material
YPT70	YPR70	70	16	76	380	18	Galv Steel
YPT120	YPR120	120	16	76	380	18	Galv Steel
YPT160	YPR160	160	20	76	380	22	Galv Steel

Note: Dimensions 'B' and 'C' are subject to customer requirements.

#### Line Hardware

Heliformed<sup>®</sup> Suspension Units Type HSU - Aluminium Alloy for AAC, AAAC & ACSR conductor Type SHS - Galvanised Steel for SC/GZ conductor (Refer Dulmison Sales office for further information) Type LHS - Aluminium Clad Steel for SC/AC conductor Refer pages 7-31 and 7-32 for details.



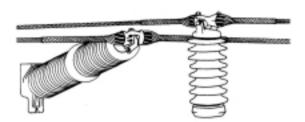




Cond. Typ	e & Stranding	Dia.	Catalogue	Colour
AAC/AAAC	ACSR	mm	Number	Code
7/2.50	6/1+3/4/2.50	7.50	HSU0750	Blue
7/3.00	6/1+4/3/3.00	9.00	HSU0900	Red
7/3.75	6/1+4/3/3.75	11.25	HSU1125	Black
7/4.50	-	13.50	HSU1350	Green
7/4.75	6/4.75+7/1.60	14.30	HSU1430	Blue
19/3.25	-	16.25	HSU1625	Orange
-	30/7/2.50	17.50	HSU1750*	Blue
19/3.75	-	18.75	HSU1875*	Black
-	30/7/3.00	21.00	HSU2100*	Red
19/4.75	-	23.75	HSU2375*	Blue
-	30/7/3.75	24.50	HSU2450*	Purple
37/3.75	-	26.25	HSU2625*	Black
-	54/7/3.00	27.00	HSU2700*	Red
61/3.25	54/7/3.25	29.30	HSU2930*	Orange
-	54/7/3.50	31.50	HSU3150*	Purple
61/3.75	54/3.75+19/2.25	33.75	HSU3375*	Black

\* Standard bolt size 16mm. Add suffux '2' for 20mm bolt.

Heliformed<sup>®</sup> Support Units Type HSP - Aluminium Alloy for AAC, AAAC & ACSR conductor Refer page 7-33 for details.



Cond. Typ	e & Stranding	Dia.	Catalogue	Colour
AAC/AAAC	ACSR	mm	Number	Code
7/3.75	6/1+4/3/3.75	11.25	HSP1125	Black
7/4.50	-	13.50	HSP1350	Green
4/4.75	6/4.75+7/1.60	14.30	HSP1430	Blue
19/3.25	-	16.25	HSP1625	Orange
-	30/7/2.50	17.50	HSP1750	Blue
19/3.75	-	18.75	HSP1875	Black
-	30/7/3.00	21.00	HSP2100	Red
19/4.75	-	23.75	HSP2375	Blue
-	30/7/3.75	26.50	HSP2650	Purple
37/3.75	-	26.25	HSP2625	Black

### Compression Deadends, Full Tension with Jumper Lugs using hexagonal **Compression Dies**

For AAC conductors Nom. Dimension   Cat No. Code Name Stranding Dia. A/F Epe Tail 320   Cat No. A/F Code Name Stranding Dia. A/F Epe Tail 320   HD604 LEO 7/2.50 7.50 14.0 310 12   HD606 LIBRA 7/3.75 11.30 18.0 350 12   HD611 Steel MARS 7/3.75 14.30 22.0 370 12   HD612 MOON 7/4.75 14.30 22.0 370 12   HD615 NEPTUNEetail 19/3.25 16.30 28.5 420 12   HD616 PLUTO 19/3.75 18.80 28.5 440 12   HD618 SATURN 37/3.00 21.00 34.5 460 12   HD620 TAURUS 19/4.75 23.80 40.0 500 16   HD623 URANUS 61/3.25 29.30	ns ngue Tail D L2 18 28 18 30 18 32 18 34 18 34 18 39 18 41 18 43 18 43									
Cat No. A/F Code Name Stranding Dia. A/F Eff C   HD604 LEO 7/2.50 7.50 14.0 310 12   HD606 LIBRA 7/3.00 9.00 North and 330 12c   HD608 MARS 7/3.75 11.30 18.0 350 12c   HD611 Steel MERCURY 1/4.50 13.50 22.0 370 12   HD612 MOON 7/4.75 14.30 22.0 370 12   HD615 NEPTUNPetail 19/3.25 16.30 28.5 420 12   HD618 SATURN 37/3.00 21.00 34.5 460 12   HD620 TAURUS 19/4.75 23.80 40.0 500 16   HD621 TRITON 37/3.75 26.30 40.0 500 16   HD623 URANUS 61/3.25 29.30 44.5 580 20	D L2   18 28   18 30   18 32   18 34   18 34   18 34   18 34   18 34   18 34   18 34   18 34   18 34   18 34   18 34   18 34   18 41   18 43									
Cat No. A/F Code Name Stranging Dia. A/F Eft C   HD604 LEO 7/2.50 7.50 14.0 310 12   HD606 LIBRA 7/3.90 9.00 Northead 330 12c   HD608 MARS 7/3.75 11.30 18.0 350 12   HD611 Steel MERCURY 1/4.50 13.50 22.0 370 12   HD612 MOON 7/4.75 14.30 22.0 370 12   HD615 NEPTUNEetail 19/3.25 16.30 28.5 440 12   HD618 SATURN 37/3.00 21.00 34.5 460 12   HD620 TAURUS 19/4.75 23.80 40.0 500 16   HD621 TRITON 37/3.75 26.30 40.0 500 16   HD623 URANUS 61/3.25 29.30 44.5 580 20	18 28   18 30   18 32   18 34   18 34   18 34   18 34   18 34   18 34   18 34   18 34   18 34   18 39   18 41   18 43									
HD604 LEO 7/2.50 7.50 14.0 310 12   HD606 LIBRA 7/3.00 9.00 with A 330 12c   HD608 MARS 7/3.75 11.30 18.0 350 12   HD611 Steel MERCURY 14.050 13.50 22.0 370 12   HD612 MOON 7/4.75 14.30 22.0 370 12   HD615 NEPTUNEetail 19/3.25 16.30 28.5 420 12   HD618 SATURN 37/3.00 21.00 34.5 460 12   HD620 TAURUS 19/4.75 23.80 40.0 500 16   HD621 TRITON 37/3.75 26.30 40.0 500 16   HD623 URANUS 61/3.25 29.30 44.5 580 20	18 30 18 32 18 34 18 34 18 39 18 41 18 43									
HD606 LIBRA 7/3/90 9.00 14.0 330 12c   HD608 MARS 7/3.75 11.30 18.0 350 12   HD611 Steel MERCURY 14.50 13.50 22.0 370 12   HD612 MOON 7/4.75 14.30 22.0 370 12   HD615 NEPTUNEtail 19/3.25 16.30 28.5 420 12   HD616 PLUTO 19/3.75 18.80 28.5 440 12   HD618 SATURN 37/3.00 21.00 34.5 460 12   HD620 TAURUS 19/4.75 23.80 40.0 500 16   HD621 TRITON 37/3.75 26.30 40.0 500 16   HD623 URANUS 61/3.25 29.30 44.5 580 20	18 30 18 32 18 34 18 34 18 39 18 41 18 43									
HD608 HD611MARS7/3.7511.3018.035012HD611SteelMERCURY1/4.5013.5022.037012HD612MOON7/4.7514.3022.037012HD615NEPTUNEetail19/3.2516.3028.542012HD616PLUTO19/3.7518.8028.544012HD618SATURN37/3.0021.0034.546012HD620TAURUS19/4.7523.8040.050016HD621URANUS61/3.2529.3044.558020	18 34   18 34   18 39   18 41   18 43									
HD611MOON7/4.7514.3022.037012HD612MOON7/4.7514.3022.037012HD615NEPTUNDetail19/3.2516.3028.542012HD616PLUTO19/3.7518.8028.544012HD618SATURN37/3.0021.0034.546012HD620TAURUS19/4.7523.8040.050016HD621TRITON37/3.7526.3040.050016HD623URANUS61/3.2529.3044.558020	18 34   18 39   18 41   18 43									
HD612MOON7/4.7514.3022.037012HD615NEPTUNEetail19/3.2516.3028.542012HD616PLUTO19/3.7518.8028.544012HD618SATURN37/3.0021.0034.546012HD620TAURUS19/4.7523.8040.050016HD621TRITON37/3.7526.3040.050016HD623URANUS61/3.2529.3044.558020	18 39 18 41 18 43									
HD616PLUTO19/3.7518.8028.544012HD618SATURN37/3.0021.0034.546012HD620TAURUS19/4.7523.8040.050016HD621TRITON37/3.7526.3040.050016HD623URANUS61/3.2529.3044.558020	18 41 18 43									
HD618SATURN37/3.0021.0034.546012HD620TAURUS19/4.7523.8040.050016HD621TRITON37/3.7526.3040.050016HD623URANUS61/3.2529.3044.558020	18 43									
HD620TAURUS19/4.7523.8040.050016HD621TRITON37/3.7526.3040.050016HD623URANUS61/3.2529.3044.558020										
HD621TRITON37/3.7526.3040.050016HD623URANUS61/3.2529.3044.558020	18 48									
HD623 URANUS 61/3.25 29.30 44.5 580 20	10 10									
	18 48									
	20 53									
	20 57									
Note: Tongue tai Cardengement Generation by tai Cardengement for ranges Jupiter to Triton inclusive.										
E Grata Nørranger Namseor Uranu Strandiger should Biae cer AVF pan A/Fr2ngements. C D L2										
To identify eve tail arrangement add suffix E. For tongue tail arrangement add suffix T. HD507 ALMOND 6/1/2.50 7.50 14.00 6.80 350 12	18.0 320									
HD512 APPLE 6/1/3.00 9.00 14.00 6.80 350 12	18.0 320									
For AAAC conductors Nom20 9.50 370 Dimension	<b>ns</b> 18.0 340									
HD521 CHERRY 6/4.75 +7/160 14.30 0 22:00 9.50 390 12-0 HD525 GR CBBE Name30/7/2.50 Condt.50 C20:00 16.00 400 16	18.0 360 ngue Tail 18.0 420									
Cat Dt30 AAAG(1/729.00 Strangingo Bia50 14/50 \$40 \$20	222.0 493									
HD702 DIAMOND CHLORINE 7/2.50 7.50 14.0 310 12	18 28									
HB125335EMEARANLOOO  FLUGAR/INB.00 7/3.007.00   9.000 1174.00 580 22	21230 530									
HD704 GARNET HELIUM 7/3.75 11.30 18.0 350 12	18 32									
HB1725688 JAOHEVE HYDR50467163450 7/4.80.50 1497550 129200 990 22	21280 5554									
HD706 JASPER IODINE 7/4.75 14.30 22.0 370 12	18 34									
Note: 97 gue Off Alrangemen & Retearly to eye %3 25 angether 300 r28 gos Alm 200 to Grape in	nclub <sup>8</sup> /e. 38									
HD708 PEARL NEON 19/3.75 18.80 30.0 440 12	18 42									
HD709 RUBY NITROGEN 37/3.00 21.00 34.5 460 12	18 45									
HD710 RUTILE OXYGEN 19/4.75 23.80 40.0 500 20	22 49									
HD711 SAPPHIRE PHOSPHORUS 37/3.75 26.30 40.0 500 20	22 49									
HD712 SPINEL SELENIUM 61/3.25 29.30 44.5 580 22	22 53									
HD713 TOPAZ SULPHUR 61/3.75 33.80 47.5 600 22	22 57									

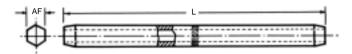
Note: Tongue tail arrangement preferred to eye tail arrangement for ranges Amethyst to Pearl inclusive.

Eye tail arrangements for Spinel and larger should have centre palm arrangements.

To identify eye tail arrangement add suffix 'E'. For tongue tail arrangement add suffix 'T'.

Line Hardware

#### Compression Mid Span Joints - Full Tension for Hexagonal Compression Dies in accordance with AS1154



#### Conductor type – AAC

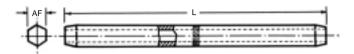
AAC Full Tension Midspan Joints, are manufactured from an Aluminium extrusion, equivalent in strength to the conductor onto which the fitting is applied.

Each fitting is manufactured with internal and external tapers, to eliminate stresses associated with compression, and reduce corona discharge.

Each fitting is clearly marked with the compression length, the applicable conductor stranding, and the appropriate compression die size. All design parameters for the items in this section are in accordance with AS1154.

Cat. No.	AAC	Conductor	Nom. Overall	Dimensi	ons mm	Die
	Code Name	Stranding	Cond. Dia.	A/F	L	
HM603	Jupiter	7/2.25	6.75	11.0	240	38-110AL
HM604	Leo	7/2.50	7.50	14.0	240	38-140AL
HM606	Libra	7/3.00	9.00	14.0	280	38-140AL
HM608	Mars	7/3.75	11.25	18.0	320	38-180AL
HM611	Mercury	7/4.50	13.50	22.0	360	38-220AL
HM612	Moon	7/4.75	14.25	22.0	360	38-220AL
HM615	Neptune	19/3.25	16.25	28.5	400	40-285AL
HM616	Pluto	19/3.75	18.75	28.5	440	40-285AL
HM618	Saturn	37/3.00	21.00	34.5	480	40-345AL
HM620	Taurus	19/4.75	23.75	40.0	560	40-400AL
HM621	Triton	37/3.75	26.25	40.0	560	40-400AL
HM623	Uranus	61/3.25	29.25	44.5	640	40-445AL
HM624	Venus	61/3.75	33.75	47.5	780	40-475AL

#### Compression Mid Span Joints - Full Tension for Hexagonal Compression Dies in accordance with AS1154



#### Conductor type AAAC/6201 & AAAC/1120

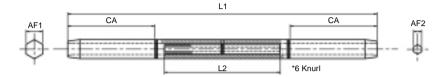
AAAC Full Tension Compression Midspan Joints, are manufactured from an Aluminium extrusion, equivalent in strength to the conductor onto which the fitting is applied.

Each fitting is manufactured with internal and external tapers, to eliminate stresses associated with compression, and reduce corona discharge.

Each fitting is clearly marked with the compression length, the applicable conductor stranding, and the appropriate compression die size. All design parameters for the items in this section are in accordance with AS1154.

Cat. No.	AAAC/6201	AAAC/1120	Conductor	Nom. Overall	Dimensi	ons mm	Die
	Code Name	Code Name	Stranding	Cond. Dia.	A/F	L	
HM702	Diamond	Chlorine	7/2.50	7.50	14.0	240	38-140AL
HM703	Emerald	Fluorine	7/3.00	9.00	14.0	280	38-140AL
HM704	Garnet	Helium	7/3.75	11.25	18.0	320	38-180AL
HM705	Jade	Hydrogen	7/4.50	13.50	22.0	360	38-220AL
HM706	Jasper	lodine	7/4.75	14.25	22.0	360	38-220AL
HM707	Opal	Krypton	19/3.25	16.25	28.5	400	40-285AL
HM708	Pearl	Neon	19/3.75	18.75	30.0	440	40-300AL
HM709	Ruby	Nitrogen	37/3.00	21.00	34.5	480	40-345AL
HM710	Rutile	Oxygen	19/4.75	23.75	40.0	560	40-400AL
HM711	Sapphire	Phosphorous	37/3.75	26.25	40.0	560	40-400AL
HM712	Spinel	Selenium	61/3.25	29.25	44.5	640	40-445AL
HM713	Topaz	Sulphur	61/3.75	33.75	47.5	780	40-475AL

#### Compression Mid Span Joints - Full Tension for Hexagonal Compression Dies in accordance with AS1154



#### Conductor type – ACSR

ACSR Full Tension Compression Midspan Joints, are manufactured from an Aluminium outer extrusion, and an inner steel tubular core. The two piece design ensures a design strength equivalent to the conductor onto which the fitting is applied.

Each fitting is manufactured with internal and external tapers, to eliminate stresses associated with compression, and reduce corona discharge.

Each fitting is clearly marked with the compression length, the applicable conductor stranding, and the appropriate compression die size. All design parameters for the items in this section are in accordance with AS1154.

A	CSR		Nom.		Alumini	um			Steel	
			Overall			0	Dimen	sions		
Cat. No.	Code Name	Conductor Stranding	Cond. Dia.	A/F1	Die	L1 Nom.	CA	A/F2	Die	L2 Nom.
HM507	Almond	6/1/2.50	7.50	14.0	38-140AL	400	100	6.8	38-68ST14	160
HM512	Apple	6/1/3.00	9.00	14.0	38-140AL	400	100	6.8	38-68ST14	160
HM516	Banana	6/1/3.75	11.25	18.0	38-180AL	440	120	9.5	38-95ST	160
HM521	Cherry	6/4.75+7/1.60	14.30	22.0	38-220AL	480	140	9.5	38-95ST	160
HM525	Grape	30/7/2.50	17.50	28.5	40-285AL	600	180	16.0	38-160ST	200
HM530	Lemon	30/7/3.00	21.00	34.5	40-345AL	640	180	17.0	40-170ST	240
HM532	Lime	30/7/3.50	24.50	40.0	40-400AL	680	200	19.0	40-190ST	240
HM535	Mango	54/7/3.00	27.00	40.0	40-400AL	720	220	17.0	40-170ST	240
HM536	Orange	54/7/3.25	29.25	44.5	40-445AL	720	220	19.0	40-190ST	240
HM538	Olive	54/7/3.50	31.50	47.5	40-475AL	760	240	19.0	40-190ST	240

### Compression Mid Span Joints - Non Tension

for Hexagonal compression Dies in accordance with AS1154



#### Conductor type – AAC

Non Tension Compression Mid Span Joints are manufactured from an Aluminium extrusion.

As these joints are installed at low tension values, one fitting can be used for all cable types of the same size (OD).

Cat. No.	AAC	Conductor	Nom. Overall	Dimensi	ons mm	Die
	Code Name	Stranding	Cond. Dia.	A/F	L	
HN603	Jupiter	7/2.25	6.75	11.0	160	38-110AL
HN604	Leo	7/2.50	7.50	14.0	180	38-140AL
HN606	Libra	7/3.00	9.00	14.0	180	38-140AL
HN608	Mars	7/3.75	11.25	18.0	220	38-180AL
HN611	Mercury	7/4.50	13.50	22.0	240	38-220AL
HN612	Moon	7/4.75	14.25	22.0	260	38-220AL
HN615	Neptune	19/3.25	16.25	28.5	260	40-285AL
HN616	Pluto	19/3.75	18.75	28.5	260	40-285AL
HN618	Saturn	37/3.00	21.00	34.5	280	40-345AL
HN620	Taurus	19/4.75	23.75	40.0	280	40-400AL
HN621	Triton	37/3.75	26.25	40.0	300	40-400AL
HN623	Uranus	61/3.25	29.25	44.5	320	40-445AL
HN624	Venus	61/3.75	33.75	47.5	380	40-475AL

#### Compression Mid Span Joints - Non Tension for Hexagonal Compression Dies in accordance with AS1154



#### Conductor type - AAAC/6201 & AAAC/1120

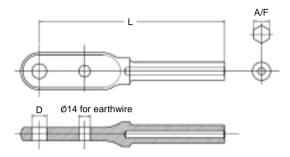
Cat. No.	AAAC/6201	AAAC/1120	Conductor	Nom. Overall	Dimensi	ons mm	Die
	Code Name	Code Name	Stranding	Cond. Dia.	A/F	L	
HN604	Diamond	Chlorine	7/2.50	7.50	14.0	180	38-140AL
HN606	Emerald	Fluorine	7/3.00	9.00	14.0	180	38-140AL
HN608	Garnet	Helium	7/3.75	11.25	18.0	220	38-180AL
HN611	Jade	Hydrogen	7/4.50	13.50	22.0	240	38-220AL
HN612	Jasper	lodine	7/4.75	14.25	22.0	260	38-220AL
HN615	Opal	Krypton	19/3.25	16.25	28.5	260	40-285AL
HN616	Pearl	Neon	19/3.75	18.75	28.5	260	40-285AL
HN618	Ruby	Nitrogen	37/3.00	21.00	34.5	280	40-345AL
HN620	Rutile	Oxygen	19/4.75	23.75	40.0	280	40-400AL
HN621	Sapphire	Phosphorous	37/3.75	26.25	40.0	300	40-400AL
HN623	Spinel	Selenium	61/3.25	29.25	44.5	320	40-445AL
HN624	Topaz	Sulphur	61/3.75	33.75	47.5	380	40-475AL

#### Conductor type - ACSR

Cat. No.	ACSR	Conductor	Nom. Overall	Dimensi	ons mm	Die
	Code Name	Stranding	Cond. Dia.	A/F	L Nom.	
HN604	Almond	6/1/2.50	7.50	14.0	180	38-140AL
HN606	Apple	6/1/3.00	9.00	14.0	180	38-140AL
HN608	Banana	6/1/3.75	11.25	18.0	220	38-180AL
HN521	Cherry	6/4.75+7/1.60	14.30	22.0	260	38-220AL
HN634	Grape	30/7/2.50	17.50	28.5	260	40-285AL
HN618	Lemon	30/7/3.00	21.00	34.5	280	40-345AL
HN532	Lime	30/7/3.50	24.50	40.0	300	40-400AL
HN631	Mango	54/7/3.00	27.00	40.0	320	40-400AL
HN623	Orange	54/7/3.25	29.25	44.5	320	40-445AL
HN635	Olive	54/7/3.50	31.50	47.5	350	40-475AL

### Compression Deadend - for Earthwire

using Hexagonal Compression Dies



#### Material: Stainless Steel

	Conductor Stranding	Nom. Overall	Di	mensio	ns
Cat No.		Cond. Dia.	A/F	L	D
HD806T	7/2.75	8.25	17.0	225	18
HD807T	7/3.25	9.75	17.0	225	18
HD808T	19/2.00	10.00	19.0	225	18
HD809T	7/3.75	11.25	19.0	225	18
HD811T	19/2.75	13.75	26.0	240	18
HD812T	19/3.25	16.25	26.0	260	18

### Compression Midspan Joint - for Earthwire

using Hexagonal Compression Dies



#### Material: Stainless Steel

	Conductor Stranding	Nom. Overall	Dimensions		
Cat No.	SC/GZ (AC)	Cond. Dia.	A/F	L	
HM804	3/2.75	5.90	11.0	160	
HM807	7/3.25	9.75	17.0	240	
HM808	19/2.00	10.00	19.0	240	
HM809	7/3.75	11.25	19.0	250	
HM811	19/2.75	13.75	26.0	260	
HM812	19/3.25	16.25	26.0	300	

### Dogbone Vibration Damper

Materials:

Clamp - cast of high strength aluminium alloy. Bolt - stainless steel bolt Flat Washer - stainless steel Spring Washer - stainless steel Messenger - exclusive Heliformed® 19 strand EHS galvanised steel. Masses - high grade zinc.

#### General Recommendations:

Dogbone Dampers are designed to eliminate conductor fatigue damage and line maintenance costs by effectively diminishing aeolian vibration, thereby allowing increased line tensions. The messenger cable and unique dogbone shape of the masses are designed to achieve optimal energy dissipation for minimal clamp movement. The



messenger cable and dogbone weights are matched to give additional resonant modes and wider effective frequency response. The mechanical impedance of the damper is matched to the conductor to optimise performance. The offset dogbone shaped masses introduces a torsional mode of vibration damping not present in conventional Stockbridge type dampers.

The range of Dogbone Vibration Dampers is a development resulting from our extensive experience and research in the field of conductor vibration control. The Dogbone concept is based on the known and proven principles of the Stockbridge Damper but embodies improvements which increase both power dissipation and range of frequency response beyond those of a Stockbridge Damper. The performance of the Dogbone Damper has been further improved using the latest CIGRE and IEEE recommended methods including I.S.W.R. Power Dissipation and Mechanical Impedance Testing.

#### Radio Interference Voltage (RIV):

Dogbone Dampers are designed to be corona free at all operating voltages.

#### Placement:

Due to the many parameters involved and the exhaustive tests conducted by Dulmison for optimum damper placement and performance, it is recommended that Dulmison be consulted for exact damper requirements.

#### Option:

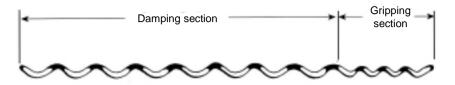
Armour Rods can be supplied for added protection to OPGW Cable. See page 7-16 for details.

See overleaf for table of catalogue numbers and conductor suitability.

## Dogbone Vibration Damper

	Clamp Diameter		Conduct	or Type		
Cat No.	Range	AAC	AAAC	ACSR	SC/GZ	
DB05B07SS	7.1-10.0				7/2.75 7/3.25	
DB05B10SS	10.1-12.0			BANANA	7/3.75 7/4.00	
DB05B12SS	12.1-15.0	MERCURY MOON	HYDROGEN IODINE JADE JASPER	CHERRY	19/2.75	
DB05B15SS	15.1-18.0	NEPTUNE	KRYPTON OPAL	GRAPE	19/3.25	
DB05B18SS	18.1-21.0	PLUTO	NEON PEARL			
DB05B21SS	21.1-24.0		Only used f	or OPGW		
DB05B24SS	24.1-27.0		Only used for OPGW			
DB1B18SS	18.1-21.0	SATURN	NITROGEN RUBY	LEMON		
DB1B21SS	21.1-24.0	TAURUS	OXYGEN RUTILE			
DB2B21SS	21.1-24.0					
DB2B24SS	24.1-27.0	TRITON	PHOSPHORUS SAPPHIRE	LIME MANGO		
DB2B27SS	27.1-31.0	URANUS	SPINEL SELENIUM	ORANGE		
DB3B31SS	31.1-34.0	VENUS	SULPHUR SILICON TOPAZ	olive Paw Paw		

#### Heliformed<sup>®</sup> Spiral Vibration Damper Type SVD, for standard metric conductors 4.42mm to 19.30mm O.D.



Dulmison Spiral Vibration Dampers are designed for use on conductors and guy wires ranging from 4.42mm to 19.30mm. They are designed to reduce aeolian vibration by acting as an interference device for the aeolian vibration pattern, and are generally the most effective devices for use on small diameter conductors and earthwires. Dulmison Spiral Vibration Dampers are manufactured from UV stable, high impact PVC and are suitable for use in ambient temperatures ranging from -40°C to 70°C. Further information is shown on page 7-30 of this catalogue.

Conductor Dia. Range mm	Catalogue Number	Std. Pack	Colour Code
4.41 - 6.34	SVD 0441	25	Red
6.35 - 8.29	SVD 0635	25	Blue
8.30 - 11.72	SVD 0830	25	Black
11.73 - 14.31	SVD 1173	25	Yellow
14.32 - 19.30	SVD 1432	8	Green

### Posilok Twin Spacer with Elastomeric Conductor Bushes



#### Materials:

Spacer, body, keeper, and Posilok clamp fastener - high strength aluminium alloy.

Clamp liner - an elastomer compound specially formulated for resistance to ozone, ultraviolet, weathering, high and low temperature variations and compression set. The conductor range and part number is moulded into the inside of each liner.

Posilok Twin Spacer Dampers are available for conductor sizes ranging from 18mm to 35mm and for spacing ranging from 200mm to 520mm. Dulmison Posilok Twin Spacers have been successfully used for over 25 years in Australia, USA, UK and many other countries. Posilok Twin Spacers feature an elastomer lined clamp that minimises damaging static compressive stresses on the conductor while providing high slip strength. The clamp action of the Posilok makes this spacer easy to use with the clamp being fastened by the action of the locking pin. This method of clamping ensures that the clamp is always properly fastened, with a controlled amount of force exerted through the rubber onto the conductor.

#### General Recommendations:

Posilok Spacers are designed to maintain specified subconductor spacing. Furthermore they are designed to withstand the forces and movements caused by transient conditions such as short circuit differential icing and wind loading, without either causing damage to the subconductors or sustaining damage themselves. Dulmison's exclusive Posilok fastener maintains a clamping force, independent of the installing lineman. The Posilok clamp design was developed specifically to eliminate the variables involved with other types of fasteners. When properly installed it exerts a positive vibration proof grip on the conductor. Correct installation is easily verified from the ground.

The Posilok spacer is flexible enough to allow some longitudinal movement between subconductors, and yet rigid enough to restrain the subconductors under adverse conditions. They provide a smooth, unitised construction which minimises corona and presents a low level of RIV. The range of Posilok spacers are designed to accommodate all conductor sizes, all EHV voltages, and all bundle configurations.

#### Radio Interference Voltage (RIV) and Corona:

Posilok spacers are designed to have satisfactory performance commensurate with the operating voltage of the transmission line.

#### Vibration:

Although the elastomer cushioned housing is designed to minimise conductor damage, vibration dampers must be used on lines subjected to aeolian vibration.

#### Bolted Option (Cast Bar Spacer):

Cast bar spacers are available to suit most Australian standard conductors in twin, triple and four conductor configurations with spacings from 70mm to 520mm. Cast bar spacers are used in varying applications in substations such as overhead strung bus bars and down droppers. They can also be used in transmission line applications for jumper (pilot) strings.



### Spacer Dampers

#### Materials:

Frame - High strength aluminium alloy Posilok Arm - (xSDP) Bolted Arm - (xSDB)

Elastomer Liners - used only with the Posilok Keeper especially compounded for resistance to ozone, weathering, extreme high and low temperatures and compression set. The conductor range is moulded into the inside of each insert.

#### General Recommendations:

Spacer Dampers are recommended for multi-conductor bundles with industry standard spacing. The Spacer Damper is designed to withstand the forces and movements caused by transient conditions such as short circuit, differential icing and wind loading, without either causing damage to the subconductors or sustaining damage themselves. The design accommodates both longitudinal movement of the subconductors, vertical sag differences, as well as compressive and tensil forces. When the Spacer Damper is installed in accordance with Dulmison's recommendations for subspan lengths, it constitutes a system which replaces conventional spacers and vibration dampers. Spacer Dampers will control both aeolian vibration and subconductor oscillation to levels recognised as acceptable within the industry and to the customers expressed needs. Dulmison will tailor the recommendations to terrain and design parameters.

#### Corona and RIV:

Spacer Dampers are designed to have a satisfactory performance commensurate with the operating voltage of the transmission line.

#### Fault Currents:

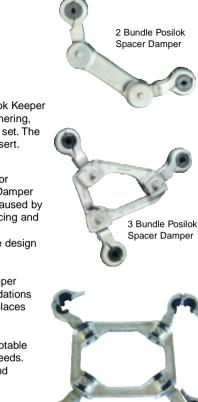
All of Dulmison's Spacer Dampers are designed for a minimum compressive withstand load between clamps of 1130kg and a minimum tensile to withstand load of 560kg.

#### Placement:

Due to the many factors involved in designing an effective spacer damper system, it is recommended that Dulmison be consulted for specific recommendations on both the choice of Spacer Dampers and placement.

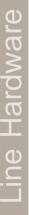
#### Damping:

Spacer Dampers can accommodate torsional clamp arm movement of plus or minus 13 degrees, conical clamp arm movement of plus or minus 8 degrees, and longitudinal movement of plus or minus 38mm. These are possible because of the properties of our elastomeric damping elements. There are two per arm, one on each side. They are especially compounded to give long life under conditions of ozone, ultra violet light, anticipated temperature extremes, and continual conductor motion. Their ability to dampen over many years has been well established throughout the world in all types of climates.



4 Bundle Posilok

Spacer Damper



### Clevis Suspension Clamps for Aluminium Based Conductors

Materials: Aluminium alloy body Hardware: Galvanised steel

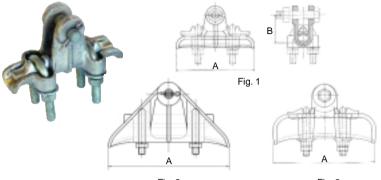


Fig. 2

Fig. 3

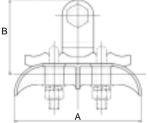
	Minimum Failing	Dimensions A B		Conductor Diameter		
Cat No.	Load kN			Range mm	Hardware	Fig.
ACC0721H	44	152	62	7-21	Hex Pin	1
ACC0721A	44	152	62	7-21	Bolt	1
ACC0721Q	44	152	62	7-21	Rivet	1
ACC1723A	40	200	76	12-28	Bolt	3
ACC2032A	70	230	84	20-32	Bolt	2
ACC2032H	70	230	84	20-32	Hex Pin	2

Note: Diameter allowance should be made for Heliformed<sup>®</sup> rods if required. Other sizes also available

### Clevis Suspension Clamps for Steel or Copper Conductors

Materials: Cast iron body, hot dipped galvanised Hardware: Galvanised steel





	Minimum Failing			Conductor Diameter		
Cat No.	Load kN			Range mm	Hardware	Fig.
SCC0615H	24	152	71	6 - 15	Hex Pin	1
SCC0615A	24	152	71	6 - 15	Bolt	1
SCC0615Q	24	152	71	6 - 15	Rivet	1

### Trunnion Suspension Clamps for Aluminium Based Conductors

Materials: Aluminium alloy body Hardware: Galvanised steel

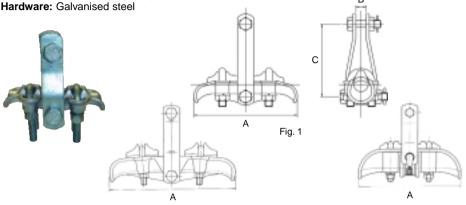


Fig. 2

Fig. 3

	Minimum Failing	Dimensions		Conductor Diameter			
Cat No.	Load kN	Α	ВС		Range mm	Hardware	Fig.
ATC1221A	44	152	20	95	12 - 21	Bolt	1
ATC2127A	44	203	20	120	21 - 27	Bolt	1
ATC2736A	44	229	20	140	27 - 36	Bolt	1
ATC3646A	44	250	23	150	36 - 44	Bolt	2
ATC4652A	44	300	20	175	46 - 52	Bolt	2
ATC4565A	44	327	47	140	45 - 65	Bolt	3

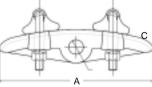
Note:

Diameter allowance should be made for Heliformed® rods if required.

#### Suspension Clamp for Steel or Copper Conductors Materials: Galvanised cast iron

Hardware: Galvanised steel







	Minimum Failing	Di	mensio	ns	Conductor Diameter		
Cat No.	Load kN	Α	в	С	Range mm		
SCC0244	70	230	22	20	6.5 - 16		
SCC0818M	70	230	41.5	23	8 - 19		

### Aluminium Angle Clamp for Aluminium Based Conductors

Materials: Aluminium alloy body Hardware: Galvanised steel





	Minimum Failing	Dimer	nsions	Conductor Diameter	
Cat No.	Load kN	A B		Range mm	Hardware
AAC0616A	34	280	103	6 - 16	Bolt
AAC1025A	34	330	130	16 - 25	Bolt
AAC1025H	34	330	130	16 - 25	Hex Pin

### Strain Clamp

Materials: Refer table Hardware: Galvanised steel



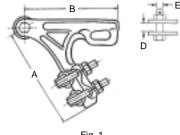
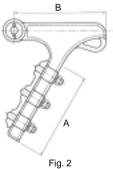
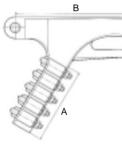


Fig. 1





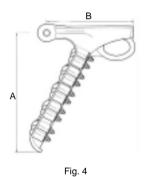
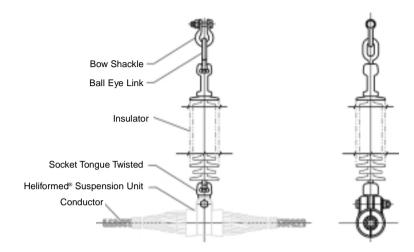


Fig. 3

		Dimensions			Conductor Diameter			
Cat No.	Material	Α	В	D	Е	Range mm	Hardware	Fig.
ASC0614A	AI. Alloy	193	175	17.5	16	8.0 - 11.0	Bolt	1
SCK3A12-19.5	AI. Alloy	187	200	21	16	12.0 - 19.5	Rivet	2
SCL5A29	AI. Alloy	210	330	30	16	13.0 - 30.0	Rivet	3
SCL5A31	AI. Alloy	489	350	38	16	17.5 - 31.0	Rivet	4
SCL5A46	AI. Alloy	489	350	47	16	28.5 - 47.0	Rivet	4
STC5-15-4749T	Galv. Iron	187	200	19	16	5.0 - 15.0	Rivet	2

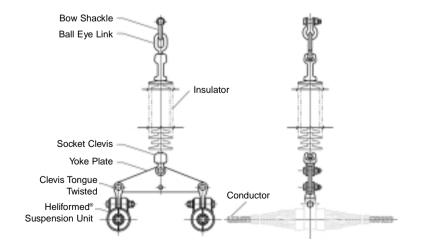
### Typical String Assemblies

Single Conductor Single Insulator Suspension Assembly

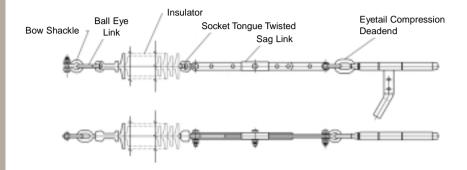


### Typical String Assemblies

Twin Conductor Single Insulator Suspension Assembly

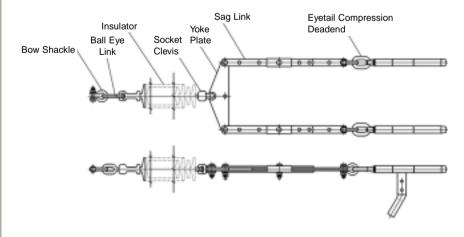


### Typical String Assemblies Single Conductor Single Insulator Tension Assembly



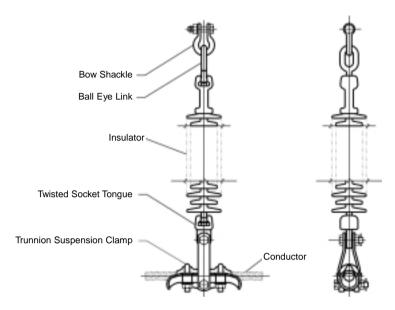
### Typical String Assemblies

Twin Conductor Single Insulator Tension Assembly



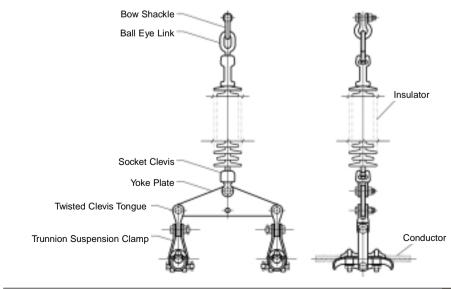
### Typical String Assemblies

Single Conductor Single Insulator Jumper (Pilot) Assembly



### Typical String Assemblies

Twin Conductor Single Insulator Jumper (Pilot) Assembly



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Line Hardware
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### Typical String Assemblies

Single Conductor Single Insulator Flying Angle Assembly

